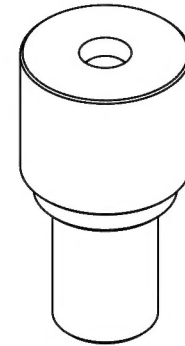
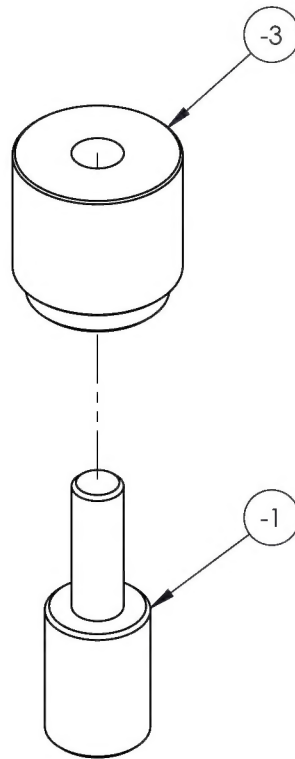



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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



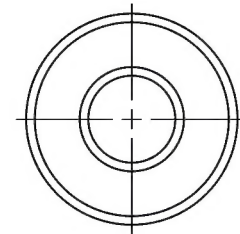
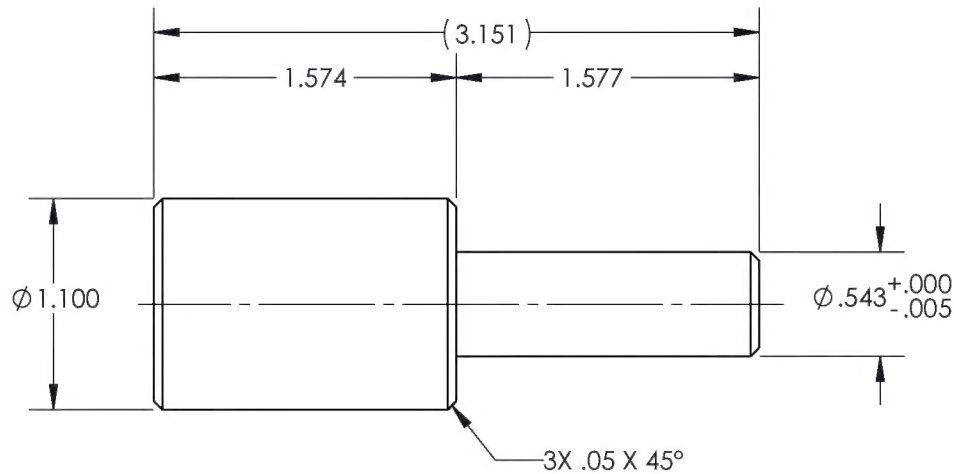
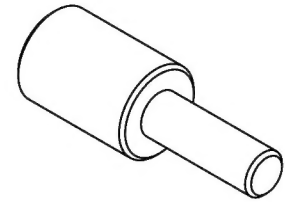
NOTE:
REF: AGUSTA T/N:109-3400-80-1.

 RED BARN MACHINE	
TITLE TOOL ASSY, DRIVE QUILL SEAL INSTL.	
DWG NO. RBW109-3400-80-1	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: MARPET APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:2	DATE 6/13/2013
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PUNCH	6061	Ø1-1/8 X 3-1/4	2
			-3	1	GUIDE, PUNCH	6061	Ø1-7/8 X 2	3


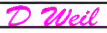
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



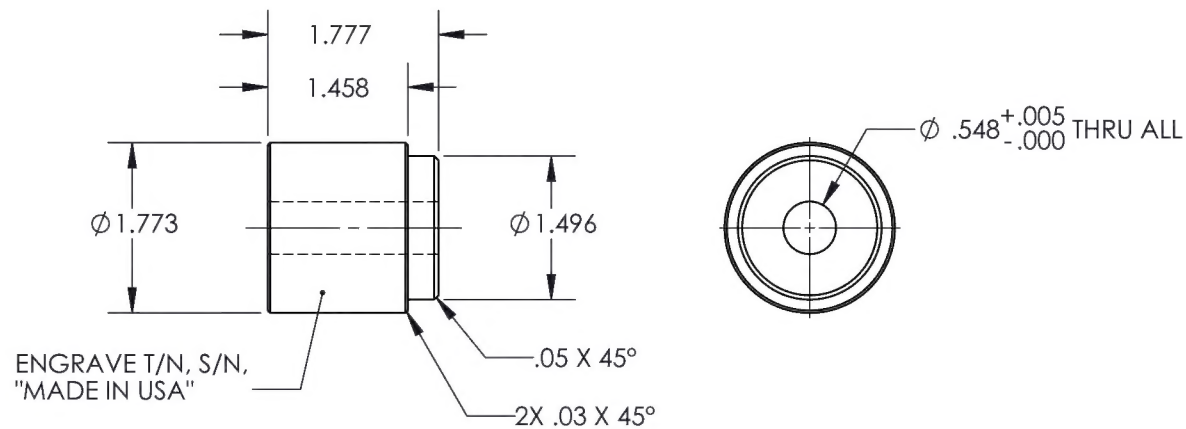
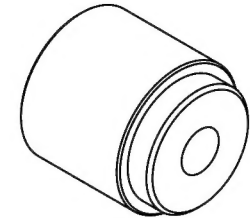
(-1)

PUNCH

 RED BARN MACHINE	
TITLE TOOL ASSY, DRIVE QUILL SEAL INSTL.	
DWG NO. RBW109-3400-80-1-1	REV
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	APPROVED  HEAT TREAT CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:1	DATE 6/13/2013
SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

GUIDE, PUNCH

RED BARN MACHINE	
TITLE TOOL ASSY, DRIVE QUILL SEAL INSTL.	
DWG NO. RBW109-3400-80-1-3	REV
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:2	DATE 6/13/2013
SHEET 3 OF 3	